



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBA9928-9-3
Job Sheet 194997



*order
15800
July 11*

Part No: RBA9928-9-3

Job Qty: 5 pcs

Part Name: Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 7/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBA9928-9 Rev.6 IPP Rev. A 18.11.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	HAAS 5 Axis	5 pcs	7/9/19	7/9/19	0.00	2.50	HAAS - 5		<i>St 19-07-18</i>
110	QC 2	5 pcs	7/9/19	7/9/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		<i>St 19-07-18</i>
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S198869



Part: RBA9928-9-3

Job No: 194997

Serial No/Batch: S198869

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 07/18/19

120	QC 8	5 pcs	7/9/19	0.00 0.00	QC 2 - 5	
					QC 2 - 71	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	S.A 19-07-19
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
130	Packaging 3-1 - Stock - B4B	5 pcs	7/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
140	QC 21 - SA	5 pcs	7/9/19	0.00 0.00	QC 21 - SA - 21	DAS JUL 22 2019
					QC 21 - SA - 70	21

Part Op 100 - 1-Machine as per folio FC198 FOLIO REV: AA DWG REV: 6 2-Debur
 Descriptions: 130 - .

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.750X0.750	304 Bar 0.750 X 0.750"	.2600 ft (.052 ea)	100-HAAS 5 Axis	S076992

Job Allocations

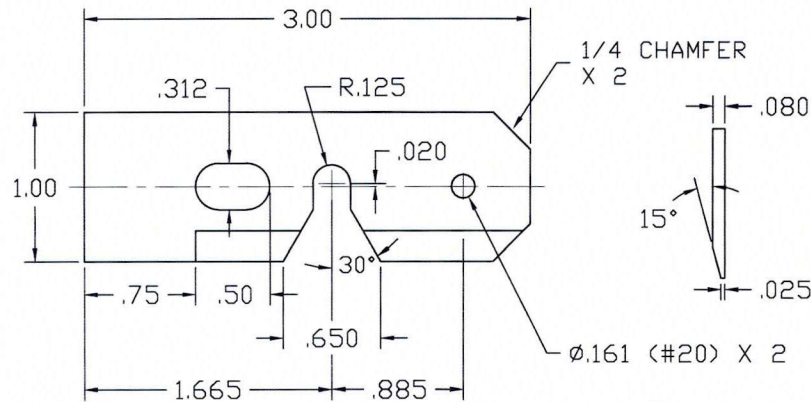
Operation	Component Part	Required	Inventory	Allocated
100-HAAS 5 Axis	M304B0.750X0.750	0	10	0

Part Specifications

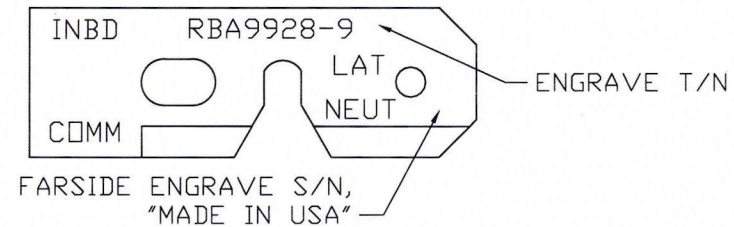
Specifications could not be found.

Plex 5/13/19 10:09 AM Dart.lajeunesse.marie

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/02	-	-
2	GRINDING OF BUTTON WELD ELIMINATED.	11/26/02	-	-
4	DELETED UNASSOCIATED .330 MEASUREMENT FROM X-REF. P/N -3.	11/21/06	-	-
6	-1 REMOVED OPTIONAL FIXTURE HOLE. -3 CHANGED FROM .750 TO .730.	7/10/12	JAG	

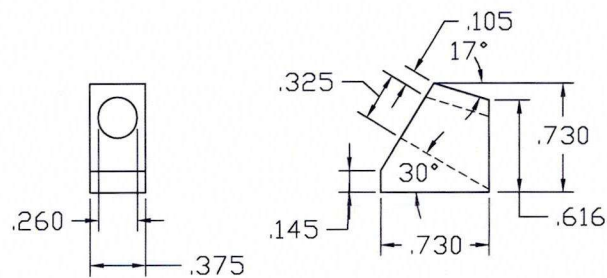


(-1)
PLATE

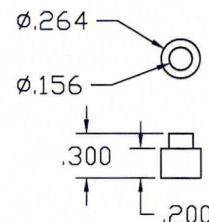


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 19467M5

1905-13



(-3)
LUG



(-7)
BUTTON

RED BARN MACHINE	
TITLE LATERAL RIGGING TOOL	
DWG NO. RBA9928-9-1 thru -7	REV 6
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	DRAWN BY: COLE
DECIMALS	APPROVED
.XXX ± .005	DATE
XX ± .01	FINISH
X ± .1	SPEC
FRACTIONS ± 1/32	
ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 4-22-02
SHEET 2 of 2	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details: _____ 			